



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

649.5312

Job Sheet 198168



Part No: 649.5312

Job Qty: 8 pcs

Part Name: Breakaway Tip



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/23/19

Job Tracking No:

Due Date: 8/23/19

Created By: Marie Lajeunesse

Type: Stock *Sold*

Description:

Note: DWG REV C1 IPP REV: A NEW ISSUE JFS 13/10/21 VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	8 pcs	8/23/19	8/23/19	0.00	0.32	Bandsaw - 1		<i>1/18 19/8/1</i>
110	HAAS 4 Axis - B4B	8 pcs	8/23/19		1.00	8.57	HAAS - 1 - B4B		<i>1/18 19/8/1</i>
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	8 pcs	8/23/19		0.00	0.00	QC 2 - 1		<i>1/18 19/8/1</i>
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		



Container No: S202394



Part: 649.5312

Job No: 198168

Serial No/Batch: S202394

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/01/19

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130	QC 8	8 pcs	8/23/19	0.00 0.00	QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
140	Outsource - 4 - Anodize	8 pcs	8/23/19	0.00 0.00	ATG 001	
150	Packaging 2-1 - Receive - B4B	8 pcs	8/23/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	

DAS
52
9-89

17/08/03

2019-08-06

DP AUG 14 2019

					Packaging 2 - 26 - B4B					
					Packaging 2 - 27 - B4B					
					Packaging 2 - 28 - B4B					
					Packaging 2 - 29 - B4B					
					Packaging 2 - 30 - B4B					
					Packaging 2 - 31 - B4B					
					Packaging 2 - 32 - B4B					
					Packaging 2 - 33 - B4B					
					Packaging 2 - 34 - B4B					
					Packaging 2 - 35 - B4B					
					Packaging 2 - 36 - B4B					
					155 QC 5 5 6	8 pcs	8/23/19	0.00 0.00	QC 5 - 10	
									QC 5 - 12	
QC 5 - 17										
QC 5 - 18										
QC 5 - 19										
QC 5 - 22										
QC 5 - 24										
QC 5 - 3										
QC 5 - 43										
QC 5 - 49										
QC 5 - 51										
QC 5 - 58										
QC 5 - 68										
QC 5 - 9										
QC 5 - 50										
QC 5 - 30										
QC 5 - 40										
QC 5 - 61										
QC 5 - 81										
180 Packaging 3-1 - Stock - B4B	8 pcs	8/23/19	0.00 0.00	Packaging 3 - 1 - B4B						
				Packaging 3 - 2 - B4B						
				Packaging 3 - 3 - B4B						
				Packaging 3 - 4 - B4B						
				Packaging 3 - 5 - B4B						
				Packaging 3 - 6 - B4B						
				Packaging 3 - 7 - B4B						
				Packaging 3 - 8 - B4B						
				Packaging 3 - 9 - B4B						
				Packaging 3 - 10 - B4B						
				Packaging 3 - 11 - B4B						
				Packaging 3 - 12 - B4B						
				Packaging 3 - 13 - B4B						
				Packaging 3 - 14 - B4B						
				Packaging 3 - 15 - B4B						
				Packaging 3 - 16 - B4B						
				Packaging 3 - 17 - B4B						
				Packaging 3 - 18 - B4B						
				Packaging 3 - 19 - B4B						
				Packaging 3 - 20 - B4B						
				Packaging 3 - 21 - B4B						
				Packaging 3 - 22 - B4B						
				Packaging 3 - 23 - B4B						
				Packaging 3 - 24 - B4B						
				Packaging 3 - 25 - B4B						
				Packaging 3 - 26 - B4B						
				Packaging 3 - 27 - B4B						
				Packaging 3 - 28 - B4B						
				Packaging 3 - 29 - B4B						
					Plex 7/23/19 9:28 AM Dart.lajeunesse.marie					

DAS
81
9-89

AUG 16 2019

				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	8 pcs	8/23/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op **100** - (Bandsaw)Cut Blank at 8.700"

Descriptions: **110** - (HAAS CNC Vertical Machine)1-Machine per folio FB220 DWG REV: 52 FOLIO REV: 52 2- deburr

and break all sharp edges

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

140 - Outsource process-Anodize per QSI017 4.1.10.1)Issue P/O to ATG: 44193 1- Black Anodize as per Dwg 649.5300 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required

150 - Receive & Inspect for Damage & Mat'I Certs)

155 - (QC5- Inspect part completeness to step on W/O)

180 - (Identify as per dwg & Stock Location: _____)***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

190 - QC21- Final Inspection - Work Order Release)

AUG 19 2019

DAS 70 9-89

CCK 062

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M7075T6B2.000X00.750	7075-T6 Bar 2.000' X 0.750"	5.8000 ft (.725 ea)	100-Bandsaw - 1	5173 629

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M7075T6B2.000X00.750	6	12	0

Part Specifications	
Specifications could not be found.	

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044193



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044193

PO Date: 8/2/19

Due Date: 8/13/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-08-03

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	197751	D2056	Bell Crank Assembly : Various STC's ISSUE P/O: BLACK ANODIZE	Firmed	-	8/13/19	20 pcs	0 pcs	20 pcs	\$2.52/pcs	\$50.40
				X20				AUG 0 9 2019			DP
2	197897	C10-100-B	Knob Protection Guard (Black) -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE-2 CLASS-2, -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	8/13/19	1 pcs	0 pcs	1 pcs	\$5.05/pcs	\$5.05
				X1				AUG 1 4 2019			DP
								5 199 395			
3	197503	RBE703A94-1130-01-03	Bottom Fixture 1 -Issue P/O: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEALANT -Certificate of Conformity is required	Firmed	-	8/13/19	16 pcs	0 pcs	16 pcs	\$5.27/pcs	\$84.32
				X16				AUG 0 9 2019			DP
4	197896	C10-100-R	Knob Protection Guard (Red) -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	8/13/19	1 pcs	0 pcs	1 pcs	\$5.77/pcs	\$5.77
				X1				AUG 1 4 2019			DP
								5 199 397			

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PURCHASE ORDER

POHB044193



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	196748	RBW109-3130-54-111-3	Stop -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed -		8/13/19	6 pcs	0 pcs	6 pcs	\$5.05/pcs	\$30.30
				X6		AUG 09 2019				DP	
6	197039	649.5010	Deflector : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O to ATG: HARD ANODIZE COLOR BLACK, AND PRIME AS PER DWG 649.5000 REV. D	Firmed -		8/13/19	10 pcs	0 pcs	10 pcs	\$35.02/pcs	\$350.20
				X10		S200715 AUG 14 2019				DP	
7	196055	D5573-1	Base Bracket, Upper, Cable Cutter, LH : Various STC's Issue P/O to ATG: ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 2 CLASS 2 PRIME AS PER IAW MIL-PRF-23377 1-2 MIL MAX AS PER DWG NOTE 2 C OF C IS REQUIRED	Firmed -		8/13/19	6 pcs	0 pcs	6 pcs	\$9.82/pcs	\$58.92
				X6		AUG 14 2019 S202356				DP	
8	197042	649.5013	Deflector : Various STC's Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed -		8/13/19	16 pcs	0 pcs	16 pcs	\$12.62/pcs	\$201.92
				X16		AUG 14 2019 S200887				DP	



Dart Aerospace Ltd.
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PURCHASE ORDER

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Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	198168	649.5312	Breakaway Tip : Various STC's Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O to ATG : _____ 1- Black Anodize as per Dwg 649.5300 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed	-	8/13/19	12 pcs	0 pcs	12 pcs	\$11.72/pcs	\$140.64
				X12							DP
						AUG 14 2019					
							S 202 394				
10	197420	RBT400354	Longitudinal Rigging Tool (407) -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	8/13/19	4 pcs	0 pcs	4 pcs	\$5.02/pcs	\$20.08
				X4							DP
						AUG 09 2019					
11	197419	RBT400353	Lateral Rigging Tool (407) -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	8/13/19	4 pcs	0 pcs	4 pcs	\$5.02/pcs	\$20.08
				X4							DP
						AUG 09 2019					
12	197196	269T1338- 11-13	Block Outsource process- Anodize per QSI017 4.1.10.1) - Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	8/13/19	4 pcs	0 pcs	4 pcs	\$5.05/pcs	\$20.20
				X4							DP
						AUG 09 2019					



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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
13	197502	RBE703A94-1130-01-09	Bottom Fixture 2 -Issue P/O: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEALANT -Certificate of Conformity is required	Firmed	-	8/13/19	16 pcs	0 pcs	16 pcs	\$5.27/pcs	\$84.32
				X16		AUG 09 2019				DP	
14	196056	D5573-2	Base Bracket, Upper, Cable Cutter, RH : Various STC's Issue P/O to ATG: ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 2 CLASS 2 PRIME AS PER IAW MIL- PRF-23377 1-2 MIL MAX AS PER DWG NOTE 2 C OF C IS REQUIRED	Firmed	-	8/13/19	6 pcs	0 pcs	6 pcs	\$9.82/pcs	\$58.92
				X6		AUG 14 2019				DP	
				S		202362					
Grand Total:											\$1,131.12

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918406

Date: 13-Aug-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

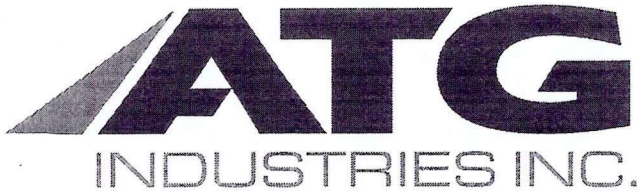
Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
Quantity	Description	
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.	
6 ea	Part: D5573-2 Base Bracket, Upper Cutter RH Hard Black Anodize per MIL-A-8625F, Type II, Class2, . Prime IAW Mil-P-23377 J Type I Class N; 1-2 mil max as per QSI 005 Job: 25724 PO: POHB044193	Rev: A Line: 14
10 ea	Part: 649.5010 Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 25716 PO: POHB044193	Rev: D Line: 6
6 ea	Part: D5573-1 Base Bracket, Upper Cable LH Hard Black Anodize per MIL-A-8625F, Type II, Class2, . Prime IAW Mil-P-23377 J Type I Class N; 1-2 mil max as per QSI 005 Job: 25717 PO: POHB044193	Rev: A Line: 7
16 ea	Part: 649.5013 Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 25718 PO: POHB044193	Rev: D Line: 8
		Made in Canada.

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DART AEROSPACE LTD.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918406

Date: 13-Aug-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
12 ea	Part: 649.5312 Breakaway Tip Hard Black Anodize per MIL-A-8625F, Type III, Class2, . Prime IAW Mil-P-23377 J Type I Class N; 1-2 mil max as per QSI 005 Job: 25719 PO: POHB044193	Rev: 9	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. AUG 13 2019 Date: _____ Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. RECEIVED AUG 13 2019 DART AEROSPACE LTD.			

Made in Canada.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918403

Date: 13-Aug-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
1 ea	Part: C10-100-B Knob Protection Guard Black Anodize per MIL-A-8625F, Type II, Class2, .0004-.0010" (.4 - 1 mils). Job: 25712 PO: POHB044193	Rev:	Line: 2
1 ea	Part: C10-100-R Knob Protection Guard (red) Red Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils). Job: 25714 PO: POHB044193	Rev:	Line: 4
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>AUG 13 2019</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.

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AUG 13 2019
DART AEROSPACE LTD.